PACKAGING MATERIAL SPECIFICATION

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PART # CA-123
DESCRIPTION: Gallon Round Can - Lined **STATUS:** Approved

SUPERSEDES: New Specification **APPROVED BY**: Insert Name Here
APPROVAL DATE: Insert Date Here

REVISION: 00 of 00

FACILITY USE: Division XYZ

STYLE: Straight Sided, Round, Multi-Friction Can with Lid (610 x 710.5), No Ears or Bail

CAPACITY: **Nominal:** 128 Fl. Oz. **Overflow:** 134 Fl. Oz.

MATERIAL: Electrolytic Tin Plate

Lid:	90# T2 .20 ETP
Can Body:	88# T2 .20 ETP
Can Ring:	85# T2 .20 ETP
Can Bottom:	90# T2 .20 ETP

COATING/LINING: Lining, 102
Base Coat: Modified Epoxy, coating weight of 20 +/- 2 mgs / 4 in^2
Top Coat: Epoxy Phenolic , coating weight of 14 +/- 2 mgs / 4 in^2
All coatings and linings should be applied so as to be free of voids, pinholes and defects.

COMPOUND: ABC and XYZ
NOTE: Ring and bottom shall be compound lined and double seamed to can body.

SIDE SEAM: Electrical Weld **WELD STRIPE:** Vernicolor VPPA Powder

DIMENSIONS:

	CAN:	LID
Outside Diameter:	6.600” Nominal	6.227” Nominal
Inside Diameter:	6.500” Nominal	Not Specified
Outside Height:	7.656” Nominal	0.355” Nominal
Tare Weight:	280 Grams	57 Grams

UN MARKING (S): No UN markings should appear on this item

PRINTING: Item is not printed. Manufacture must include on the bottom of can: Production location, date and time.