



# TEN-E PACKAGING SERVICES

## ASSEMBLY INSTRUCTIONS DOCUMENT

PACKAGE DESCRIPTION:	ISSUE DATE	REVISION I.D. & DATE	UN CERT #
2 x 1 Gallon Round Metal Can Packaging	XX/XX/XX	New	+AA0000

NO. / CASE	LIST OF COMPONENTS	PART NUMBER
(2)	Gallon Plastic Overseal	CL-123
(2)	1 Gallon Friction Fit Plug	CL-456
(2)	1 Gallon Round Metal Can	CA-123
(1)	Corrugated Shipper	SH-123
(2)	2" Clear Pressure Sensitive Tape	TP-1

This notification is provided by TEN-E Packaging to the filler of this packaging in accordance with §178.2(c) of the U.S. Department of Transportation's (DOT) hazardous materials regulations, Title 49 of the Code of Federal Regulations (CFR).

This is a combination packaging bearing a UN certification marking. At the time of transfer, this packaging does not meet the UN standard because it is disassembled. When assembled in the manner, and using the components described below, this packaging is certified by TEN-E Packaging to meet the UN standard.

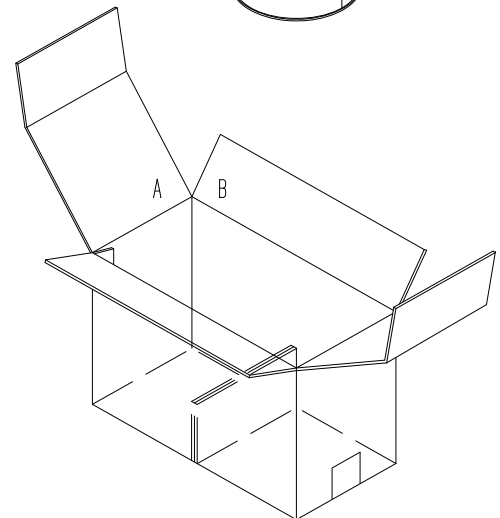
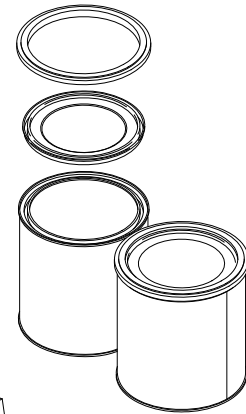
When shipping liquid hazardous materials by Air Transportation, the packaging filler or shipper should confirm the inner packaging meets the pressure differential requirements and the packaging conforms to the general requirements for transportation by aircraft found in §173.27 of Title 49 CFR.

**Note:** It is the regulatory obligation of the packaging filler to properly assemble and close this packaging. If the packaging is not assembled and closed per these instructions, or if any of the components are omitted or replaced with substitute components, this packaging is not certified by TEN-E Packaging as meeting the UN performance standard. The regulations require the packaging filler to maintain a copy of these closing instructions.

**ASSEMBLY INSTRUCTIONS:**

**Note:** Refer to component list above. Determine that all components are free from defects, and then follow these instructions for package assembly.

1. Use appropriate closing tool to apply the friction fit lid to the 1 gallon metal can.
2. Use appropriate closing tool to apply the plastic overseal to the 1 gallon metal can.
3. Tuck in and assemble the bottom flaps of the corrugated shipper to create the 2-cell partition. **NOTE:** The Box Manufacturer's Certificate must appear on the bottom outside of the shipper.
4. Tape the bottom flaps closed with 2" clear pressure sensitive tape. Center the tape over the middle seam formed by the flaps being folded together. The length of the tape should be such that there is a minimum of 2" extension on each end.
5. Place the 1 gallon metal cans upright in the shipper, one per cell.
6. Fold the minor top flaps (A) in first. Next fold the major top flaps (B) to create the 2-cell partition.
7. Tape the top flaps closed 2" clear pressure sensitive tape. Center the tape over the middle seam formed by the flaps being folded together. The length of the tape should be such that there is a 2" extension on each end.
8. Apply product labels and DOT hazard warning labels as required by work order instructions. Do not cover up any UN markings with labels.



**UN MARKING:**



4G / Y10.0 / S / \*\*  
 USA / +AA0000  
 \*\* Year the packaging is manufactured